


Body Graphics — GT500, Spoiler

Special Tool(s)

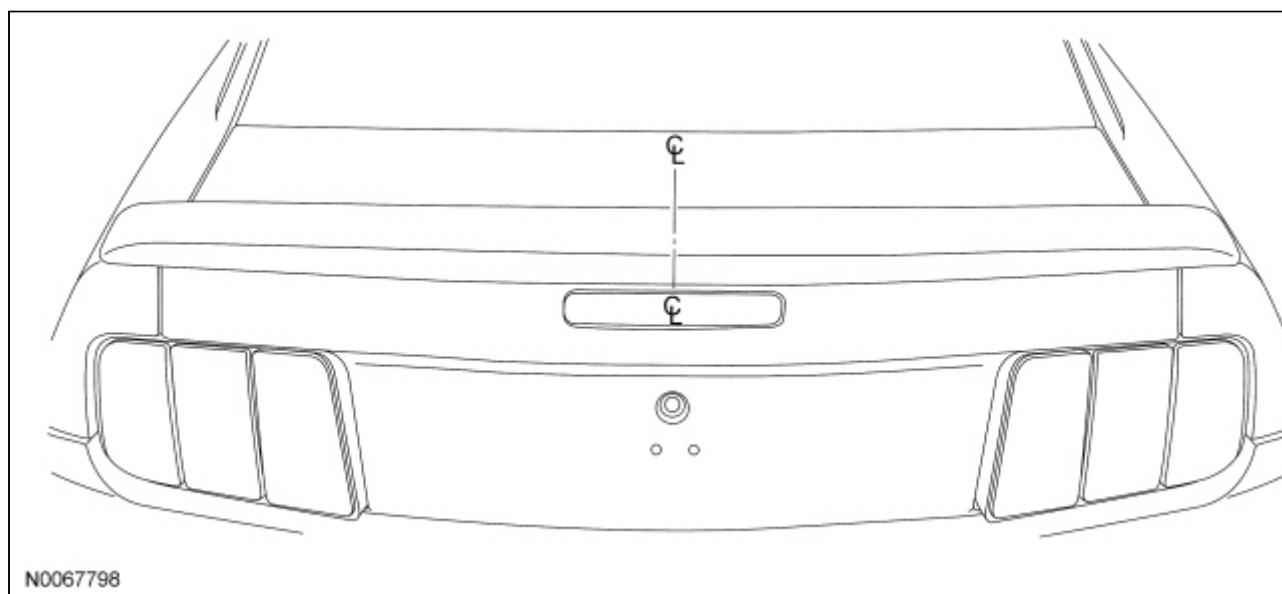
 ST1073-A	Heat Gun 107-R0300
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1. Thoroughly wash and dry the vehicle before carrying out removal and installation of stripe decals.
2. Warm the stripe decal on the affected panel with a hair dryer or heat gun on the lowest setting, being careful not to heat excessively, as this can melt the decal or damage the paint surface.
 - Beginning at the edge or corner of the stripe, slowly lift and remove the stripe, pull at an angle to the body panel. Keep the stripe warm with a heat gun or hair dryer slightly ahead of the area just removed.
 - Remove any remaining material or adhesive from the panel surface with an isopropanol cleaner or equivalent.
 - An alternate method of removing stripes is with a rubber-wheeled graphic removal tool.

Installation

1. Mix 1 teaspoon of liquid dishwashing soap or equivalent in 1.89L (1/2 gal) of water. Fill a spray bottle with this solution.
2. Clean the surface using a commercial wax and grease remover, follow the manufacturer's directions.
3. Reclean the surface using an isopropanol cleaner or equivalent.
4. **NOTE:** A non-staining, removable marker is required for stripe installation layout on the panel.

Locate and mark the spoiler centerline at a minimum of 2 points on the horizontal surface, 1 point on the vertical surface and the rear edge.



5. **NOTE:** The GT500 spoiler stripe kit is a 2-part kit, the lower portion of the kit must be installed first, as the upper portion of the stripe is designed to overlap the lower.

NOTE: Surface temperature of body panel(s) should be above 10°C (50°F). Avoid carrying out removal or installation of stripe decal(s) in direct sunlight. The following step is applicable to the removal of the stripe decals, regardless of the location on the vehicle.

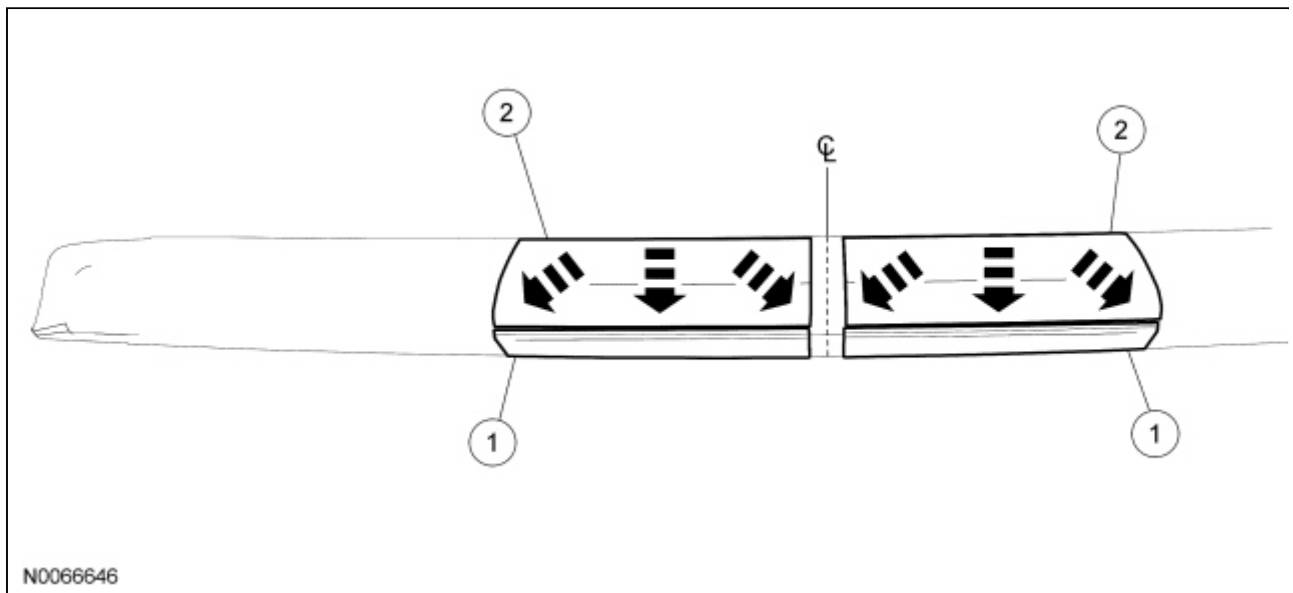
NOTE: If installing the spoiler stripe kit and the luggage compartment stripes are in place but do not correctly align, the LH and RH stripe may be separated and applied individually.

Install the spoiler stripe kit.

1. Remove the adhesive liner paper from the lower portion of the spoiler stripe kit and spray the stripe adhesive and spoiler with the soap/water solution.
 - Position the stripe so the lower edge of the release paper aligns with the lower edge of the spoiler and is evenly spaced on the centerline.
 - Beginning at the center and working outward to the edges, use a soft plastic squeegee to remove the excess air and soap/water solution until the decal is firmly adhered.
 - Wet the release paper with the soap/water solution and slowly remove the release paper, pulling at 180 degrees and a diagonal to the decal.
2. **NOTE:** Do not over wet the stripe or spoiler in this step as this may reduce or prevent correct overlap adhesion.

Remove the adhesive liner paper from the upper portion of the spoiler stripe kit and spray the stripe adhesive and spoiler with the soap/water solution

- Position the stripe so the leading edge of the release paper aligns with the leading edge of the spoiler and is evenly spaced on the centerline.
- Beginning at the center and working outward to the edges, use a soft plastic squeegee to remove the excess air and soap/water solution until the decal is firmly adhered.
- Wet the release paper with the soap/water solution and slowly remove the release paper, pulling at 180 degrees and a diagonal to the decal.
- Carefully squeegee the overlap area making sure of adequate adhesion. A slight amount of heat may be applied to assist in adhesion if required.
- Remove the centerline locating marks.



6. Repair blisters or air bubbles by piercing them with a small pin or needle at one end of the bubble. Work the trapped air out through the pin hole using a soft plastic squeegee, thumb or finger. Move toward the pin hole and press the stripe firmly against the panel. It may be necessary to preheat the panel slightly to soften the adhesive. Heat may also be used to remove small creases or irregularities.

